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<b>Product Name</b>	<b>2 Pack Etch Primer</b>
<b>Our Reference</b>	<b>Base: 4700-2-1. Activator ref. 1000-1-1</b>
<b>Description</b>	A two component pigmented etch primer based on PVB resin and zinc tetroxy chromate. Excellent adhesion to steel, zinc, aluminium and other non ferrous metals
<b>Colour And Gloss</b>	Translucent yellow, matt
<b>Basic Data for Mixed Product at 20°C</b>	
<b>Dry Film Thickness</b>	10-15 microns
<b>Theoretical Spreading Rate</b>	11.5 sq metres per litre
<b>Drying Time</b>	15 minutes
<b>Recoating</b>	<b>Min. interval before over coating 1 hour</b> Max. interval before over coating 24 hours – must be kept dry. If left for more than 24 hours should be abraded before use
<b>Recommended Substrate Conditions</b>	Metal – degreased, abraded and finally solvent wiped. The surface must be moisture free and application must not be made in conditions of high humidity (above 75% RH)
<b>Mixing Instructions</b>	<b>Ratio: base to activator, 1:1 by volume. DO NOT USE MIXED PRIMER AFTER 12 HOURS. DO NOT STORE MIXED PRIMER IN STEEL CONTAINERS.</b>
<b>Pot life</b>	4-6 hours
<b>Air Spray</b>	Thin up to 20% with BT3 thinner. Tip size 1.4 mm – 2.0 mm, atomizing pressure 40-60 psi
<b>Brush</b>	Ready for use when mixed.
<b>Packaging</b>	1 litre, 5 litre
<b>Thinner</b>	BT3 (thinning) BT2 (cleaning)
<b>VOC (supplied)</b>	740 grams per litre
<b>Flashpoint</b>	10°C
<b>Shelf Life</b>	12 months from date of manufacture in sealed containers. Store in a cool, dry place with temperatures between 10-15 °C and in accordance with the Highly Flammable Liquids and Liquefied Petroleum Gases Regulations 1972.
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