

# Bailey Paints Product Data Sheet

03/05

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|                                   |   |   |
|-----------------------------------|---|---|
| <b>Product Name</b>               | <b>Quick Air Drying Hammer Finish</b>   |   |
| <b>Our Reference</b>              | <b>4800 line</b>  |   |
| <b>Coating Type</b>               | Modified short oil alkyd, pigmented with aluminium.   |   |
| <b>Description</b>                | Fast drying spray quality hammer for metal finishing.   |   |
| <b>Colour and Gloss</b>           | Range of house colours including silver, blue, green and black. Satin finish  |   |
| <b>Theoretical Spreading Rate</b> | 10 sq metres per litre at 25 microns dry film thickness (d.f.t.)  |   |
| <b>Drying Time 20 °C</b>          | <b>Touch Dry</b>  | 30 minutes  |
|                                   | <b>Dry to Handle</b>  | 2-4 hours   |
|                                   | <b>Full hardness</b>  | up to 7 days  |
| <b>Recoating</b>                  | Fast drying enamels have a critical over-coating time and must be over-coated within 4 hours or left until fully hardened – up to 7 days. However, over-coating times vary according to ambient temperature, film thickness and relative humidity. Always do as small test patch before over-coating. Do not apply at temperatures below 5 °C |   |
| <b>Application</b>                | <b>Conventional Spray</b>   | Thin up to 20% with BT1 thinner. Tip size 1.4 mm – 2.0 mm, atomizing pressure 40-60 psi |
|                                   | <b>Airless Spray</b>  | Thin up to 5% with BT1 thinner. Tip size 0.38 mm – 0.48 mm. Atomising pressure 2000 psi |
|                                   | <b>Roller</b>   | Use as supplied   |
|                                   | <b>Brush</b>  | For small areas only  |
| <b>Packaging</b>                  | 5 litre   |   |
| <b>Thinner</b>                    | BT1 (thinning) BT2 (cleaning)   |   |
| <b>VOC (supplied)</b>             | 500 – 550 grams per litre   |   |
| <b>Flashpoint</b>                 | 23 °C   |   |
| <b>Shelf Life</b>                 | 12 months from date of manufacture in sealed containers. Store in a cool, dry place with temperatures between 10-15 °C and in accordance with the Highly Flammable Liquids and Liquefied Petroleum Gases Regulations 1972.  |   |
|                                   | Data4800  |   |

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